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>1) Lower the quill. >
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>2) Look for a hole in the back of the quill. >
>3) rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6)

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Replace the front one (a dog point Allen head setscrew where > the dog point acts as the pin in the spindle.

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