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Service Manual

This Workshop Manual describes the appropriate operations for any repair and adjustment work on the engine and engine components. It is presumed that this work will be carried out by qualified personnel.

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Construction Diesel Engine(Deutz
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Information of F2L912

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license expired) Engine Model:

F2L912: Engine Type: 2

Cylinders,in Line : Displacement:

1.88L: Bore*Stroke(mm)

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100mm*120mm: Ratio: 17:1:
Certification: Euro II ...

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I have an older Deutz F2L912 air
cooled 2 cylinder diesel engine. It

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had set for a long time. When I tried to start it I could not get the injector pump to work. The injector pump covers the whole right side of the engine and has two fuel lines coming out of the side. The fuel filter sticks straight out of the side near the top. I

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found that the two injector plungers had stuck in the ...

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Deutz 912/913 engines are widely used in different applications, such as tractor, power

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generating, agricultural
machineries, mining machineries,
etc. — Deutz engine Mode I
F2L912 □ Air-cooled 3-, 4-, 5-,
6-cylinder naturally aspirated in-
line-engines. □ DEUTZ-direct
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