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Scania DC12 Main  
Bearing Bolts Step  
1 = 50 Nm Step 2

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= +90 degrees.

Scania DC12

Connecting Rod

Bolts Step 1 = 20

Nm Step 2 = + 90

degrees. Scania

DC12 Cylinder

Head Bolts Stage 1

= 60 Nm Stage 2 =

150 Nm Stage 3 =

250 Nm Stage 4 =

+90 degrees ...

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651864. Hp : 455.

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max. fans are  
driven by belt, with  
safety guard □ 24V  
charge alternator □

Alternator: single

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bearing alternator  
IP 23, insulation  
class H/H □  
Absorber □ Dry  
type air filter, fuel  
filter, oil filter,  
coolant filter □  
Main line circuit  
breaker □ Standard  
control panel □ Two  
12V batteries, rack  
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flange, muffler □  
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